

Malting and Brewing with New Barley Varieties

Aleksandar Egi
Canadian Malting Barley Technical Centre

Summary of Presentation

- Barley Quality Analysis
- Pilot Malting Trials
- Pilot Brewing Trials
- Final Beer Analysis
- Meredith and Reserve
- Landis, Bentley and Norman

Barley Quality Analysis

| Variety | Moisture % | Protein % | Germ. 4mL % | Germ. 8mL % | 1000 K weight (g) |
|-------------------------|------------|-----------|-------------|-------------|-------------------|
| CDC Meredith 2008 (n=7) | 12.4 | 11.3 | 99 | 86 | 53.4 |
| CDC Meredith 2009 (n=7) | 12.7 | 11.2 | 99 | 87 | 50.2 |
| CDC Reserve 2008 (n=7) | 12.3 | 11.8 | 98 | 56 | 55.4 |
| CDC Reserve 2009 (n=3) | 13.5 | 10.8 | 99 | 47 | 50.3 |

Pilot Malting Trials

STEEPING CYCLES

2008 CDC Meredith – 46 hours (8W-13D-8W-14D-3W) at 15°C

2009 CDC Meredith – 41 hours (6W-14D-6W-10D-5W) at 15°C

2008 CDC Reserve – 45 hours (9W-12D-8W-12D-4W) at 15°C

2009 CDC Reserve – 44 hours (7W-14D-7W-13D-3W) at 14°C

GERMINATION CONDITIONS

2008 CDC Meredith– Day 1 @16°C, Day 2,3 @15.5°C, Day 4 @15°C

2009 CDC Meredith– Day 1, 2, 3, 4 @15°C

2008 CDC Reserve – Day 1 @16°C, Day 2,3 @15.5°C, & Day 4 @15°C

2009 CDC Reserve – Day 1,2 @15°C, Day 3,4 @14°C

KILNING CONDITIONS

A 21 hour cycle with a 4hrs of curing stage at 82°C

Pilot Malting Processing Data

| Variety | Moisture at cast % | Chitting rate % |
|-------------------|--------------------|-----------------|
| 2008 CDC Meredith | 45.1 | 100 |
| 2009 CDC Meredith | 44.0 | 95 |
| 2008 CDC Reserve | 44.3 | 100 |
| 2009 CDC Reserve | 43.3 | 95 |

| Variety | At the end of germination (96 Hrs) | | |
|--------------------|------------------------------------|--------------------|----|
| Acrospire growth % | $\frac{1}{2}$ to $\frac{3}{4}$ | $\frac{3}{4}$ to 1 | >1 |
| 2008 CDC Meredith | 10 | 65 | 25 |
| 2009 CDC Meredith | 0 | 65 | 35 |
| 2008 CDC Reserve | 5 | 75 | 20 |
| 2009 CDC Reserve | 5 | 75 | 20 |

Final Malt Analysis

| Parameter | 2008 CDC Meredith | 2009 CDC Meredith | 2008 CDC Reserve | 2009 CDC Reserve | 2008 AC Metcalfe | 2008 CDC Copeland |
|---------------|-------------------|-------------------|------------------|------------------|------------------|-------------------|
| Moisture, % | 4.2 | 4.0 | 4.6 | 3.7 | 4.5 | 3.9 |
| Friability, % | 91.4 | 96.2 | 86.6 | 95.8 | 83.4 | 95.8 |
| F Ext, % | 81.4 | 81.7 | 80.3 | 81.0 | 81.5 | 81.3 |
| C Ext, % | 80.9 | 81.2 | 78.8 | 80.7 | 80.9 | 80.8 |
| F/C Diff, % | 0.5 | 0.5 | 1.5 | 0.3 | 0.6 | 0.5 |
| S Prot, % | 5.13 | 5.00 | 4.69 | 4.48 | 5.40 | 5.12 |
| T Prot, % | 11.17 | 9.45 | 11.35 | 9.96 | 11.86 | 11.12 |
| KI, % | 45.9 | 52.9 | 41.3 | 45.0 | 46.7 | 47.3 |
| β- Glu, ppm | 84 | 75 | 298 | 139 | 116 | 86 |
| Visc, cps | 1.40 | 1.43 | - | 1.45 | 1.43 | 1.41 |
| DP, °L | 153 | 151 | 162 | 130 | 144 | 137 |
| α-Amyl, DU | 55.1 | 67.1 | 50.1 | 62.9 | 60.7 | 55.9 |
| W Col | 2.05 | 2.63 | 1.69 | 1.83 | 1.86 | 1.88 |
| pH | 5.80 | 5.87 | 5.78 | 5.82 | 5.82 | 5.82 |
| FAN, mg/L | 234 | 205 | 203 | 167 | 250 | 219 ⁶ |

Pilot Brewing Trials

Mash Tun

- 100% malt brew – 40 kg of malt and 125L of water added to mash tun
- Mash in at 48°C, hold for 30 min
- Raise to 65°C, hold for 30 min
- Raise to 76°C
- Pump over to Lauter Tun

Lauter Tun

- Rest for 5 minutes, vorlauf for 10 minutes
- Rakes at 20 cm above bottom, on slow for entire lautering
- 25L underlet
- 100L sparge water at 75°C

Brew Kettle

- First hop (Nugget) boiled for 90 min – 37g
- Second hop () boiled for 5 min – 75g

Fermentation, aging, filtering and bottling conditions for the brewing trials

- Cooled to 13.5°C, pitched with lager yeast at 1.25 million cells per mL
- Fermented for 7 days, cooled to 1.5°C and then transferred to storage
- Stored at -0.5 °C for 10 days
- Filtered through a 1 µm pad filter system, carbonated to 2.5 volumes CO₂
- Stored 2 days at -2°C, and packaged
- Pasteurized to 15 PU

Pilot Brewing Processing Data

| Brewing Parameter | 2008 CDC Meredith | 2009 CDC Meredith | 2008 CDC Reserve | 2009 CDC Reserve | 2008 AC Metcalfe | 2008 CDC Copeland |
|---------------------------|-------------------|-------------------|------------------|------------------|------------------|-------------------|
| Conversion time (minutes) | 14 | 10 | 11 | - | 10.5 | 14 |
| Time to clear (minutes) | 8 | 7.5 | 10 | - | 6.5 | 7 |
| Lautering time (minutes) | 59 | 59 | 66 | - | 62 | 60 |
| Malt Material Yield (%) | 90.1 | 94.3 | 91.5 | - | 91.8 | 90.8 |
| Wort pH | 5.16 | 5.23 | 5.10 | - | 5.16 | 5.16 |
| Wort Colour (SRM) | 3.75 | 4.73 | 3.18 | - | 3.48 | 2.08 |
| Attenuation Limit (%) | 85.7 | 87.9 | 81.9 | - | 85.0 | 85.1 |

Final Beer Analysis

| Beer Parameter | 2008 CDC Meredith | 2009 CDC Meredith | 2008 CDC Reserve | 2009 CDC Reserve | 2008 AC Metcalfe | 2008 CDC Copeland |
|-----------------------------|-------------------|-------------------|------------------|------------------|------------------|-------------------|
| Real Extract (Plato) | 3.23 | 3.55 | 3.56 | - | 2.99 | 2.89 |
| Alcohol (%) | 5.16 | 5.52 | 4.91 | - | 5.19 | 5.09 |
| Color, (ASBC) | 3.08 | 3.76 | 2.40 | - | 2.71 | 2.30 |
| pH | 4.10 | 4.31 | 4.16 | - | 4.15 | 4.12 |
| Foam (sec) | 196 | 237 | 154 | - | 116 | 126 |
| Initial Turbidity (FTU) | 28.6 | 27.1 | 28.2 | - | 9.8 | 19.1 |
| Chill Turbidity (FTU) 24 Hr | 29 | 29.3 | 32.3 | - | 10.9 | 22.2 |

Sensory Notes

- **2008 CDC Meredith** - rated as an normal good and fresh beer. Appearance - nice colour and clear, with very nice foam. Slightly grainy and sour with some estery notes. Overall mark 2.7
- **2009 CDC Meredith** - rated as an normal good and fresh beer. Appearance - pleasant golden colour and clear, excellent foam. Good body, slightly sour, with nice estery notes. Overall mark 2.7
- **2008 CDC Reserve** - rated as an excellent beer with no defects and many good characteristics. Appearance - nice yellow colour and clear, good foam. Nice body with very pleasant estery notes. Overall mark 3.0

CDC Meredith Summary

| Malting Performance | 2008 | 2009 |
|----------------------------------|-----------------|-------------|
| Water Uptake | Good | Good |
| Chitting at end of Steep | Excellent | Normal |
| Acrospire Growth | Good | Good |
| Malt Quality | 2008 | 2009 |
| Modification | Good | Good |
| Extract | Higher | Higher |
| Enzymes | Low to Moderate | Higher |
| Beta-glucan | Low | Low |
| FAN Level | Good | Lower |
| Brewing Performance | 2008 | 2009 |
| Extraction/Lautering – timing | Normal | Normal |
| Extraction/Lautering- efficiency | Normal | Higher |
| Wort Clarity | Normal | Normal |
| Beer Quality | 2008 | 2009 |
| Fermentability | High | Excellent |
| Foam Stability | Very High | Excellent |
| Physical Stability | Normal | Normal |
| Colour | Higher | Higher |
| Taste | Acceptable | Acceptable |

Green = better than controls, Red= poorer than controls, Yellow= marginal result

CDC Reserve Summary

| Malting Performance | 2008 | 2009 |
|----------------------------------|-------------|-------------|
| Water Uptake | Good | Lower |
| Chitting at end of Steep | Excellent | Lower |
| Acrospire Growth | Good | Good |
| Malt Quality | 2008 | 2009 |
| Modification | Unbalanced | Good |
| Extract | Lower | Good |
| Enzymes | Moderate | Good |
| Beta-glucan | High | High |
| FAN Level | Lower | Lower |
| Brewing Performance | 2008 | 2009 |
| Extraction/Lautering – timing | Slower | ND |
| Extraction/Lautering- efficiency | Normal | ND |
| Wort Clarity | Normal | ND |
| Beer Quality | 2008 | 2009 |
| Fermentability | Lower | ND |
| Foam Stability | High | ND |
| Physical Stability | Normal | ND |
| Colour | OK | ND |
| Taste | Good | ND |

Green = better than controls, Red= poorer than controls, Yellow= marginal result

Barley Quality Analysis

| Variety | Moisture % | Protein % | Germ. 4mL % | Germ. 8mL % | 1000 K weight (g) |
|-----------------|------------|-----------|-------------|-------------|-------------------|
| CDC Landis 2008 | 11.8 | 11.1 | 99 | 89 | 48.3 |
| Norman 2008 | 9.4 | 12.2 | 100 | 76 | 44.2 |
| Bentley 2008 | 11.8 | 12.2 | 99 | 90 | 50.5 |

Pilot Malting Trials

STEEPING CYCLES

CDC Landis – 47 hours (9W-13D-9W-13D-3W) at 15°C

Norman – 44 hours (8W-13D-8W-12D-3W) at 15°C

Bentley – 45 hours (9W-12D-8W-12D-4W) at 15°C

GERMINATION CONDITIONS

CDC Landis – Day 1,2 @16°C, Day 3 @15.5°C, Day 4 @15°C

Norman – Day 1, 2 @15°C, Day 3, 4 @14°C

Bentley – Day 1 @15°C, Day 2,3,4 @14°C

KILNING CONDITIONS

A 21 hour cycle with a 4hrs of curing stage at 82°C

Malt Analysis

| Parameter | CDC Landis | Norman | Bentley |
|--------------------|------------|--------|---------|
| Moisture, % | 4.0 | 4.1 | 3.9 |
| Friability, % | 94.6 | 95.5 | 71.7 |
| F Ext, % | 84.2 | 82.1 | 80.2 |
| C Ext, % | 83.4 | 81.8 | 79.9 |
| F/C Diff, % | 0.7 | 0.3 | 0.3 |
| S Prot, % | 5.36 | 5.69 | 5.6 |
| T Prot, % | 10.44 | 11.65 | 11.98 |
| KI, % | 51.3 | 48.8 | 46.7 |
| β - Glu, ppm | 96 | 61 | 217 |
| Visc, cps | 1.41 | 1.41 | 1.44 |
| DP, °L | 148 | 176 | 123 |
| α -Amyl, DU | 54.8 | 81.3 | 60.7 |
| W Col | 2.42 | 2.20 | 2.01 |
| pH | 5.71 | 5.69 | 5.93 |
| FAN, mg/L | 259 | 263 | 236 |

Brewing and Beer Analysis

| Parameter | CDC Landis | Norman | Bentley |
|-----------------------------|------------|--------|---------|
| Conversion time | 13 | 6 | 6 |
| Time to clear | 10 | 8 | 9 |
| Lautering time | 61 | 64 | 105 |
| Malt Material Yield (%) | 90.5 | 89.0 | 86.2 |
| Wort pH | 5.18 | 5.11 | 5.23 |
| Attenuation Limit (%) | 82.7 | 86.7 | 84.4 |
| Real Extract (Plato) | 3.96 | 3.48 | 3.65 |
| Alcohol (%) | 5.21 | 5.34 | 5.03 |
| Color, (ASBC) | 4.53 | 4.00 | 3.96 |
| Foam (sec) | 141 | 142 | 156 |
| Chill Turbidity (FTU) 24 Hr | 36.5 | 25.0 | 17 |