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Quality testing  
for

# A review of malting barley development in Canada

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Canada 



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Evolution of a quality testing program for improving  
malting barley in Canada  
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# Outline for the presentation

- **Early barley assessment - OAC 21**
- **Laboratory malting - Olli**
- **Comparative testing and check cultivars  
- Montcalm, Parkland**
- **Expansion of malt analysis - Bonanza**
- **Refining malt analysis  
- Harrington, AC Metcalfe, CDC Copeland**
- **Future directions for quality evaluation**

# Early history of malting barley in Canada



- ❖ English landraces:  
Thorpe and Chevrier
- ❖ Quality evaluated with simple sensory tests

# OAC 21: The first true selection in Canada

- ❖ Selected as a single plant from Manchurina in 1890's (Guelph, Ontario)
- ❖ Selection based on lodging and yield
- ❖ OAC 21 most widely grown across the country
- ❖ Domestic malting industry identified OAC 21 as western Canada's cultivar with the greatest malting potential (1920)

# History of CGC's standard malting cultivars

<b>Two-rowed barley</b>		<b>Six-rowed barley</b>	
<b>Year</b>	<b>Variety</b>	<b>Year</b>	<b>Variety</b>
<b>1930</b>	<b>Thorpe</b>	<b>1930</b>	<b>OAC 21</b>
<b>1971</b>	<b>Betzes</b>	<b>1971</b>	<b>Conquest</b>
<b>1985</b>	<b>Klages</b>	<b>1985</b>	<b>Bonanza</b>
<b>1993</b>	<b>Harrington</b>	<b>2001</b>	<b>B1602</b>

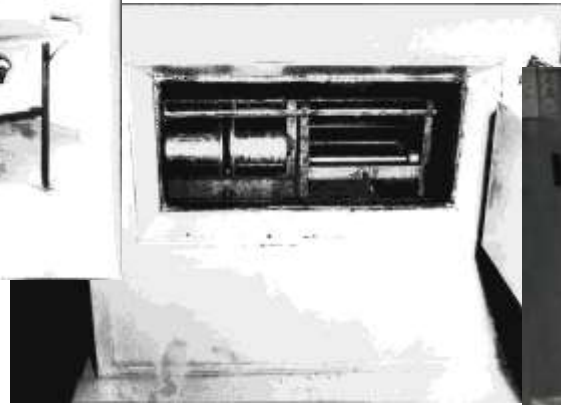
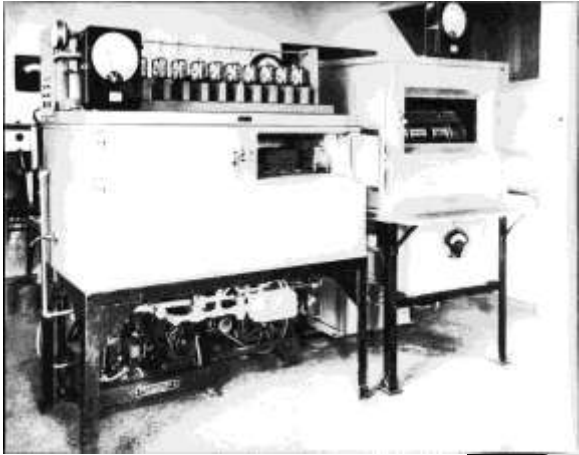
*\*Standard variety replaced by eligibility list in 2004*

# Early comparative testing (compared to OAC 21)

- ❖ **Malting began in 1929 at the University of Manitoba**
- ❖ **All the samples malted under the same schedule**
- ❖ **Malt extract and diastatic power (DP) only things measured reliably and understood**
- ❖ **Led to release of Olli, a Finnish import (1930's) with acceptable levels of extract and high levels of DP**



# Evolution of micro-malting (NRC 1940's)



- ❖ Better controlled airflow to prevent drying out of the barley



# Montcalm 1945

- ❖ First malting barley cultivar from a hybrid cross made in Canada
- ❖ Compared to OAC 21
  - slightly higher malt extract
  - similar level diastatic power
  - similar steeping times and malt losses

	OAC 21	Montcalm
Grain protein (% DM)	14.4	13.6
Malt extract (% DM)	75.4	76.4
DP (° Lintner)	122	129

*Data Source: Western Canadian Coop Trials 1940-1945*

# Parkland 1956

- ❖ First cultivar bred in Canada with quality evaluation throughout development
- ❖ Compared to OAC 21
  - similar level of diastatic power
  - lower grain protein and higher malt extract

	OAC 21	Parkland
Grain protein (% DM)	15.1	14.4
Malt extract (% DM)	73.1	74.7
DP (° Lintner)	154	151

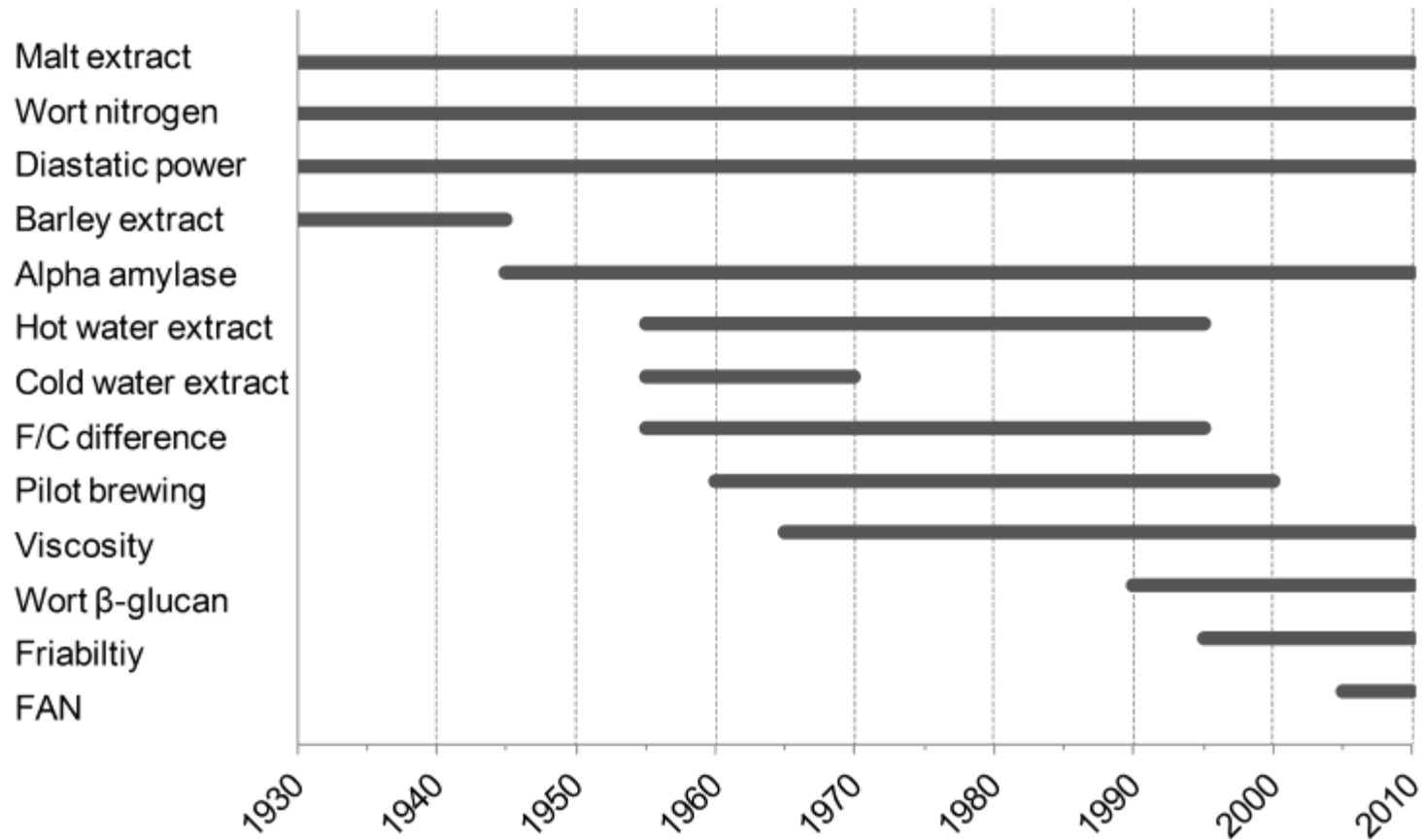
*Data Source: Western Canadian Coop Trials 1951-1956*

# Refining malt analysis:

## Dawning of the Age of Gums (1950's)

- ❖ Bass, Meredith & Anderson 1952  
Enzymes that degrade barley gums  
I Isolation from a bacterial source  
Cereal Chem. 29:262-272
- ❖ Fine-coarse malt extract difference
- ❖ Wort viscosity
- ❖ Kolbach index
  - now used specifically for protein modification

# Timelines for methods used to evaluate malt quality of barley cultivars for western Canada



# Pilot-scale malting and brewing (1950's)



- ❖ Malting done by industry as well as GRL
- ❖ Brewing done by BMBRI and industry

# Bonanza 1970

- ❖ Last commercially successful blue-aleuroned, six-rowed malting barley
- ❖ - low grain protein and high extract combined with high levels of DP and alpha-amylase
  - faster processing

	<b>Conquest</b>	<b>Bonanza</b>
<b>Grain protein (% DM)</b>	<b>15.2</b>	<b>14.3</b>
<b>Malt extract (% DM)</b>	<b>76.2</b>	<b>77.3</b>
<b>Fine/coarse difference</b>	<b>2.8</b>	<b>2.9</b>
<b>DP (° Lintner)</b>	<b>172</b>	<b>170</b>
<b>α-Amylase (DU)</b>	<b>25.2</b>	<b>22.5</b>

*Data Source: Western Canadian Coop Trials 1967-1968*

# Six-rowed, white-aleuroned malting barley

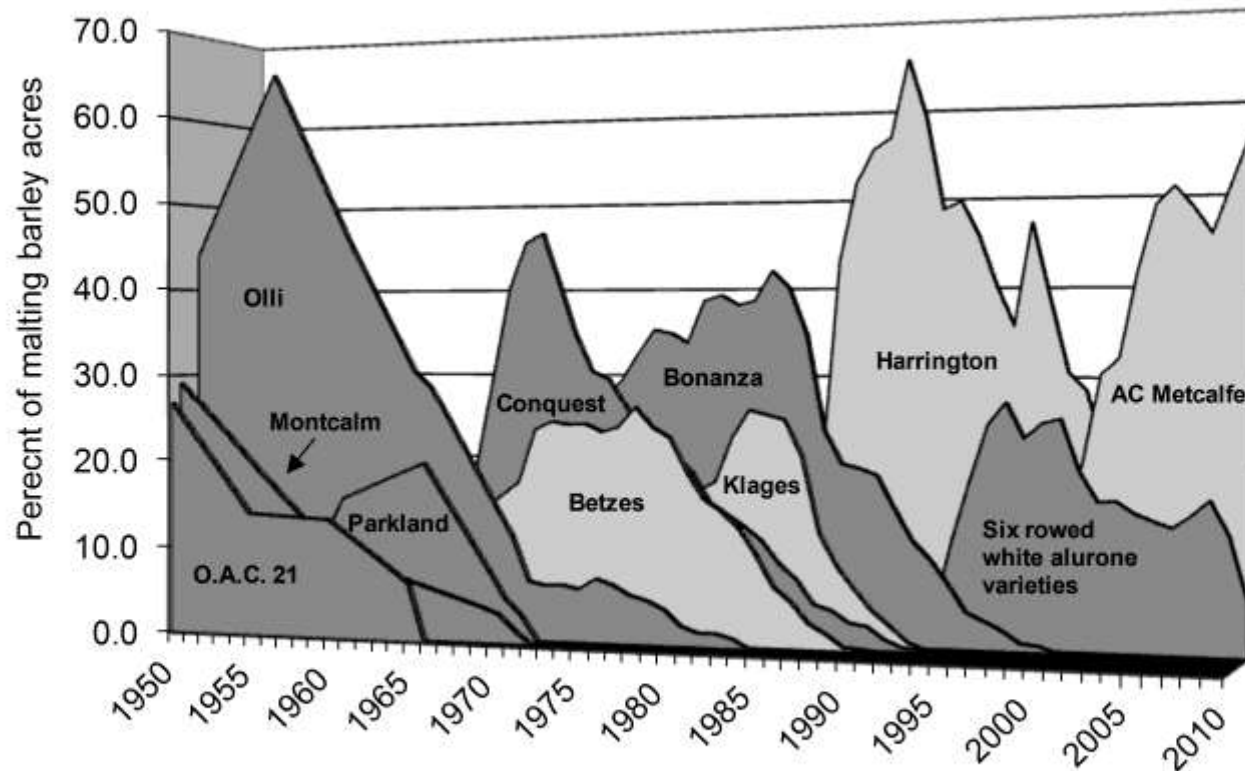
- ❖ B1602, Robust, Excel, Legacy
- ❖ High levels of diastatic power and  $\alpha$ -amylase
- ❖ Combined with high levels of soluble protein

	<b>Bonanza</b>	<b>B1602</b>
<b>Malt extract (% DM)</b>	<b>76.1</b>	<b>77.7</b>
<b>Kolbach Index (%)</b>	<b>39.2</b>	<b>42.8</b>
<b>DP (° Lintner)</b>	<b>206</b>	<b>212</b>

*Data Source: Western Canadian Coop Trials 1986-1988*



# Sixty years of Canadian malting barley cultivars



Data Source: Line Elevator Association & Canadian Wheat Board variety surveys

# **Developing world class two-rowed malting barley for Canada**

**Canadian malting industry said (1960) :**

**“If Canada is to become a consistent supplier of malting barley and barley malt on world markets, we must develop two-rowed barley cultivars that can produce good quality malt.....”**

**“.....quality to include high levels of malt extract combined with high levels of starch-degrading enzymes and an ability to process quickly.”**

# Three significant steps in developing two-rowed malting cultivars for the prairies

**Betzes**



**Klages**



**Harrington**

- ❖ Polish cultivar imported via US (1960)
- ❖ Quality approaching six-rows
- ❖ Early maturity
- ❖ Grown in dry land areas

- ❖ American-bred cultivar
- ❖ Two-rowed acres increased with better quality and agronomic traits (1970)

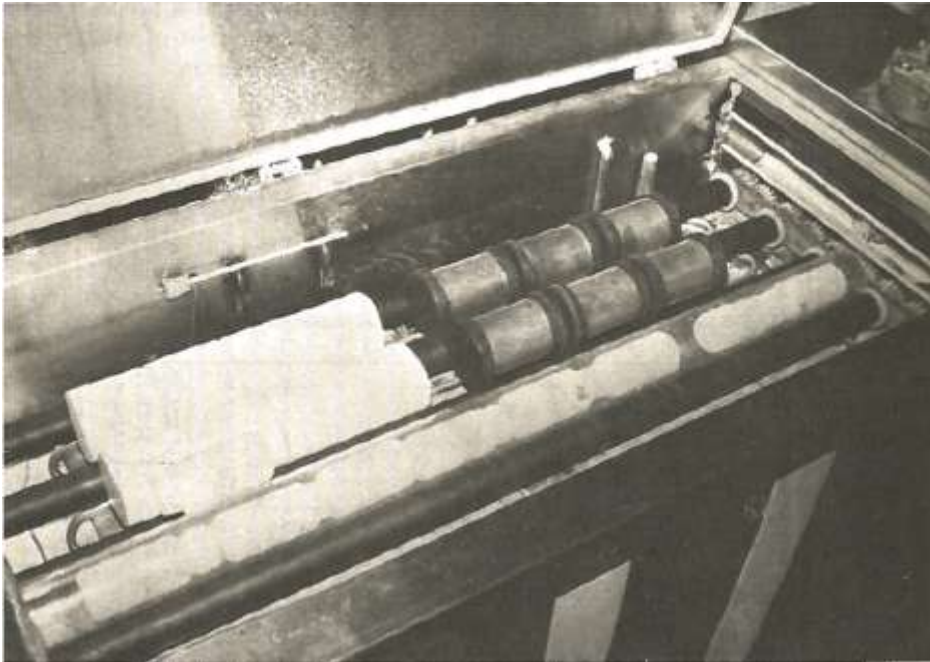
# Harrington 1982

- ❖ Low protein cultivar with good extract and modification
- ❖ Also had high levels of starch-degrading enzymes

	<b>Betzes</b>	<b>Klages</b>	<b>Harrington</b>
<b>Grain protein (% DM)</b>	<b>14.4</b>	<b>13.6</b>	<b>12.9</b>
<b>Malt extract (% DM)</b>	<b>75.8</b>	<b>79.0</b>	<b>79.8</b>
<b>Fine coarse difference</b>	<b>12.6</b>	<b>8.5</b>	<b>7.3</b>
<b>DP (° Lintner)</b>	<b>83</b>	<b>99</b>	<b>119</b>
<b>α-Amylase (DU)</b>	<b>24.7</b>	<b>42.6</b>	<b>47.5</b>

*Data Source: Western Canadian Coop Trials 1978*

# Beginnings of the automated systems



- ❖ **First automated system designed and built at the Cereal Breeding Laboratory, Winnipeg (1960's and 70's)**

# Invasion of the Australians: Modern, automated (lab-scale) maltings



Phoenix Micromaltings

- ❖ Endosperm modification more consistent and reproducible
- ❖ Improved ability to measure endosperm modification (wort  $\beta$ -glucan and friability)



Joe White Maltings

# New technology and changing quality specifications



Mash filters

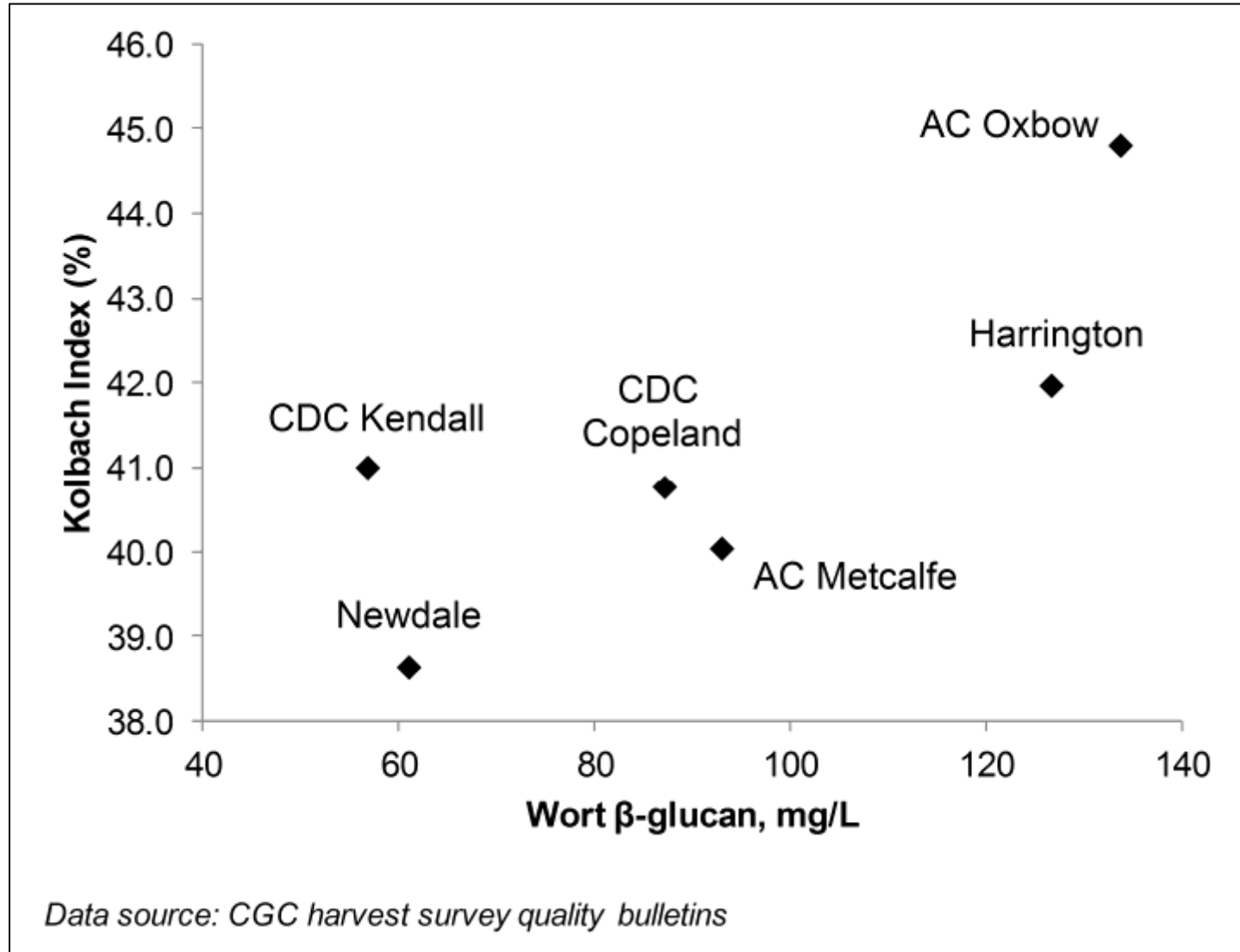
- ❖ Processing more affected by  $\beta$ -glucan



Microfiltration of beer



# Balance modification



# AC Metcalfe 1994 / CDC Copeland 1999

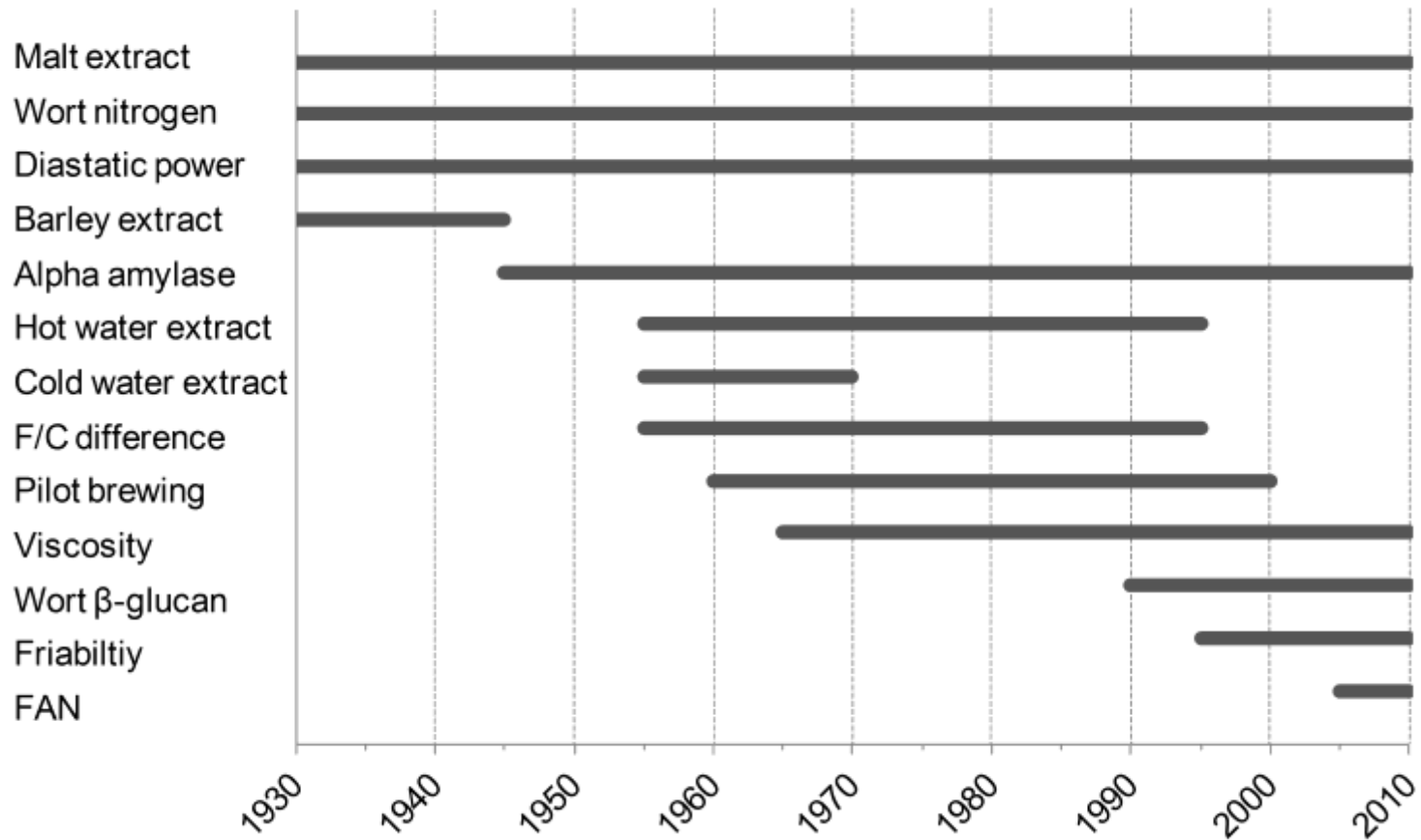
❖ AC Metcalfe: Good enzyme potential combined with high extract and balanced modification

❖ CDC Copeland: Good level of friability

	Harrington	AC Metcalfe	CDC Copeland
Malt extract (% DM)	79.5	79.9	79.5
Kolbach Index (%)	39.4	39.2	39.5
Wort $\beta$ -glucan (mg/L)	162	96	76
Friability (%)	82	77	84
DP ( $^{\circ}$ Lintner)	125	145	125
$\alpha$ -Amylase (DU)	54.4	62.2	48.4

*Data Source: CGC Malting Barley Harvest Survey 2004-2009*

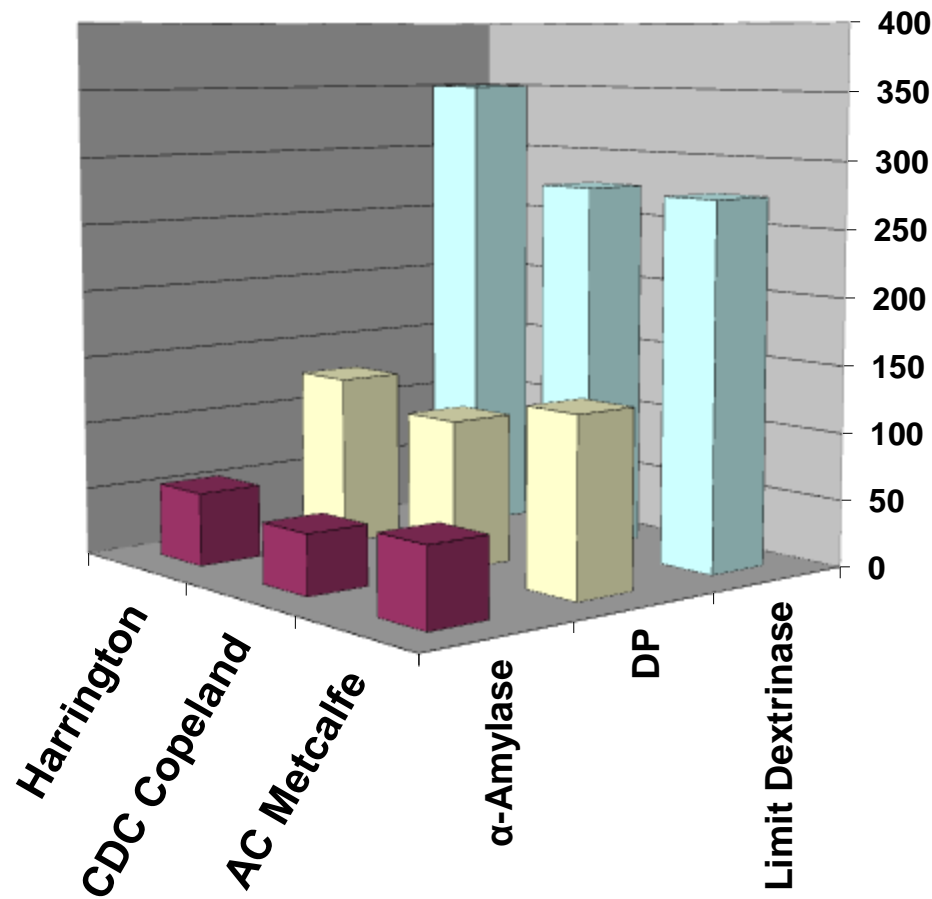
# The changing of analyses used for registering malting barley cultivars



# The Future

- **Does knowledge of individual starch-degrading enzymes provide more information?**

# The Harrington advantage: Limit dextrinase



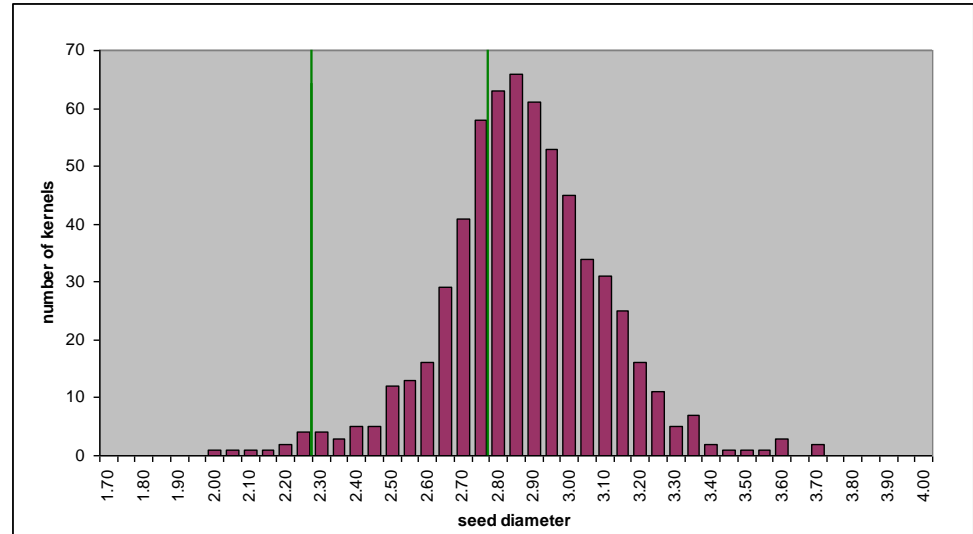
Data Source: CGC Malting Barley Harvest Survey 2004-2009

# The Future

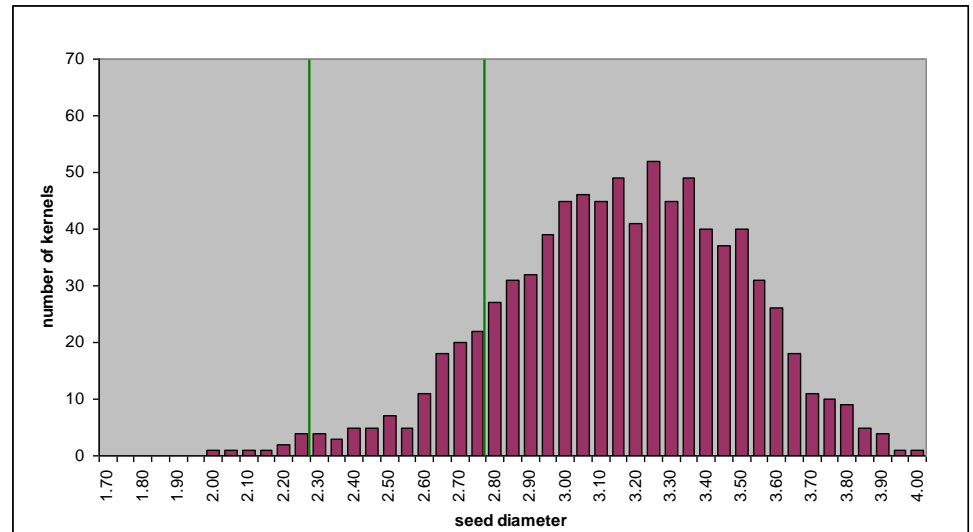
- **Does knowledge of individual starch-degrading enzymes provide more information?**
- **Homogeneity of kernel size versus percent plump**

# Advantages of measuring homogeneity of barley size versus kernel plumpness

$\frac{>7/64}{65\%}$	$\frac{>6/64}{95\%}$
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$\frac{>7/64}{80\%}$	$\frac{>6/64}{95\%}$
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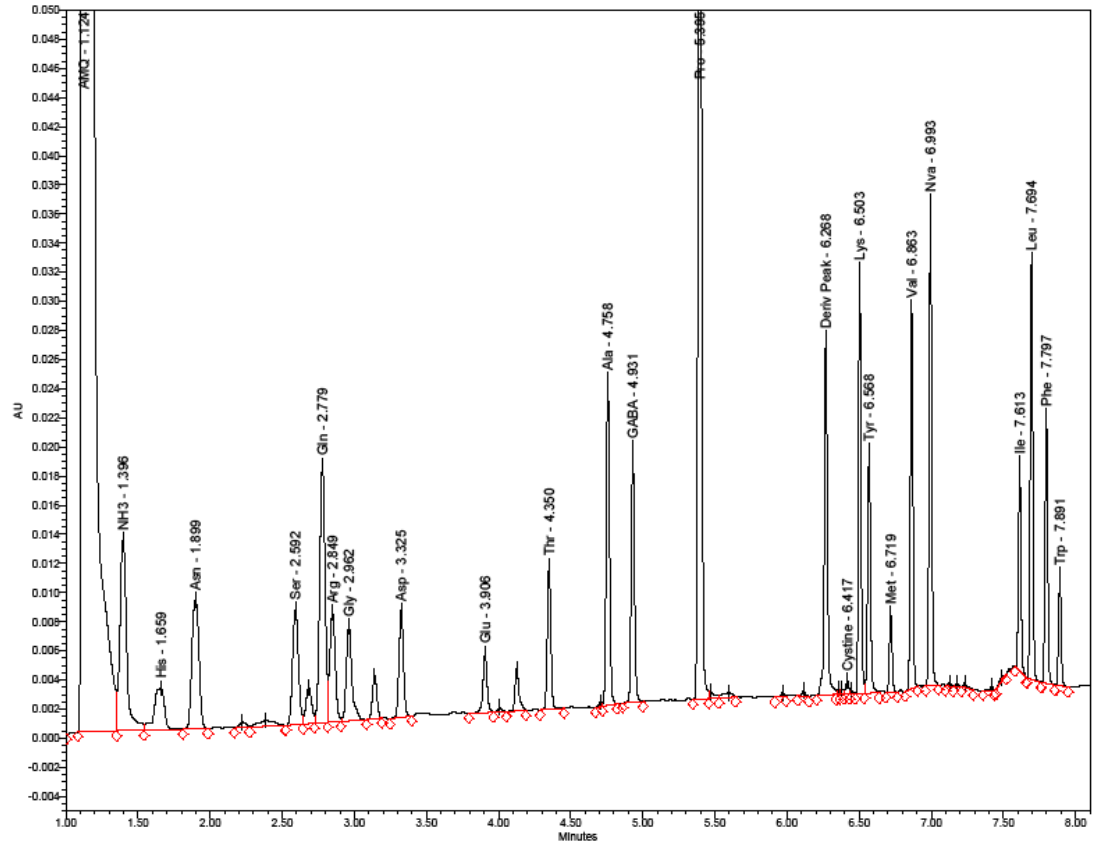




# The Future

- **Does knowledge of individual starch-degrading enzymes provide more information?**
- **Homogeneity of kernel size versus percent plump**
- **Beer flavour:  
Importance of individual amino acids versus FAN**

# UPLC and amino acid analysis



Chromatogram: derivitized wort

Waters UPLC system  
– C18 reversed phase column

# The Future

- **Does knowledge of individual starch-degrading enzymes provide more information?**
- **Homogeneity of kernel size versus percent plump**
- **Beer flavour:  
Importance of individual amino acids vs FAN**
- **Markers for specific traits like:  
low lipoxygenase and low phytate barleys**

# Acknowledgements

- **All the cooperators in the Western Canadian Barley Cooperative tests**
- **Maltsters: Jim Bethune, John Walkof, Shawn Parsons**
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